

115/22

SPLIT

DART AEROSPACE LTD	Work Order:	23408 A
Description: Clip	Part Number:	D3437-3
Dwg: D3437 Rev. A page 2	Qty:	50
		Page 1 of 1

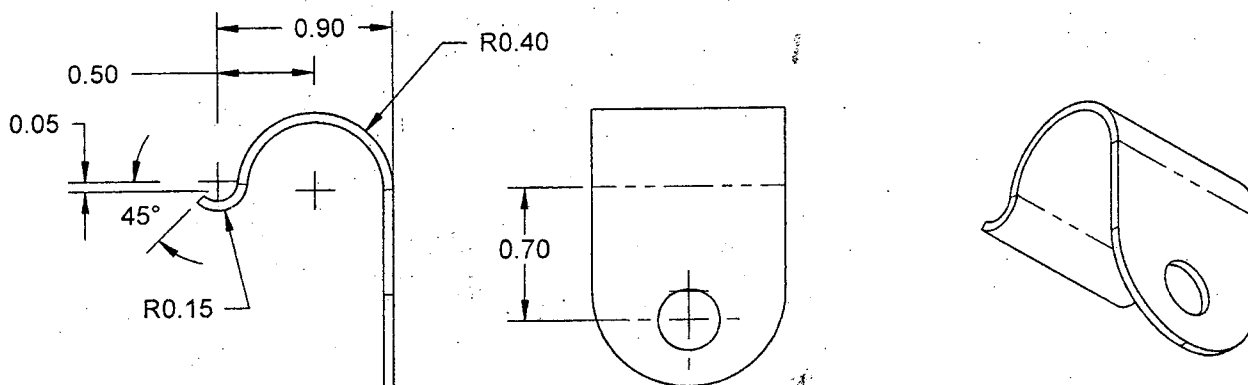
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DA	05.05.20	50
2	PG	Issue P/O: <u>2005081</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3437 Material release note is required	L	05-05-20	50
3	RG	Receive and inspect for transit damage Ensure material release note is attached	CZ	05/05/20	50
4	QC6	Inspect dimensions as per Dwg D3437	AB	05-05-20	50
5	GA	Deburr	AB	05-05-20	10
6	GB	Form using DT8778 Die as per Dwg D3437 Dwg Rev. <u>A</u>	AB	05-05-20	10
7	QC5	Inspect work to Step 6	SB	05/05/20	10
8	ST	Identify and Stock	SB	05/05/20	10
9	AC	Cost / part: <u>3.46</u>	Syc	05-06-01	10
10	DC	Close W/O <u>3.46</u> Inspect Level 21	DA	05.06.03	10

Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	<i>[Signature]</i>

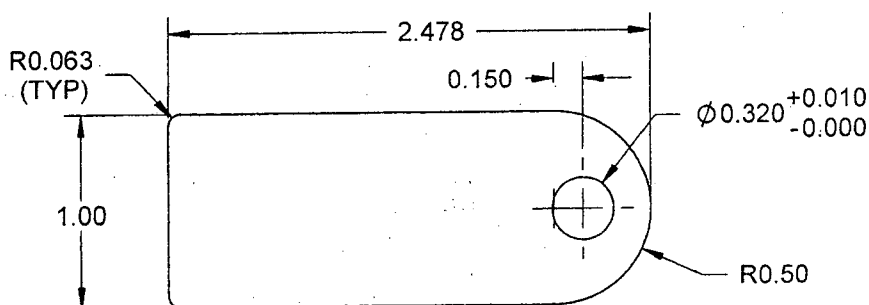
RELEASED
05-05-20

PRELIMINARY ISSUE

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3437	REV. A SHEET 2 OF 4
DATE 05.04.29	TITLE AFT STRUT ASSEMBLY		SCALE 1:2



D3437-3 CLIP
SCALE 1:1



D3437-3
FLAT PATTERN

D3437-3 CLIP:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (REF DART SPEC M304S18GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO
WITHOUT NOTICE

WORK ORDER

NO. 23408

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编号: BX204092000-01A

200202432

总页数: 1

Total Pages

页号: 1

Page

品名: COLD ROLLED STAINLESS STEEL
Commodity PLATES

标准: ASTM A240

Specification

牌号: 304

Type

表面加工: NO.4

Surface Finish

检查证明书 INSPECTION CERTIFICATE

客户名称: MIDLAND RESOURCES HOLDING LIMITED

Customer MIDLAND RESOURCES HOLDING LIMITED

订货者: MIDLAND RESOURCES HOLDING LIMITED

Order

目的地:

Destination

合同号: C1123EZ00419666

Contract No.

制造命令号: 301472S

Factory Order No.

客户管理号: Z004

Customer's

Control No.

证明书号: 200203616

Certificate No.

生产许可证编号: 浙生许20010000375号

The Permit No. Of Produce

发行日期:

Date

宝钢集团
宁波宝新不锈钢有限公司

BAOSTEEL GROUP
NINGBO BAOXIN STAINLESS STEEL CO., LTD.

地址: 浙江省宁波市北仑区霞浦镇

Add: Xiapu town, Beilun District, Ningbo

电话: (0574) 6907888

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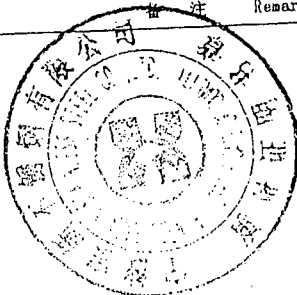
P.C: 315807

序号 Item No.	捆包号 Case No. (Crat. No.)	冷卷号 Coil No.	炉号 Heat No.	规格尺寸 Size(mm)	数量 Quantity	重量 Mass (kg)
1	2N02003	HF0049C	H33464	18GA*48INCHES*121	1	3068
2	2N02002	HF0049C	H33464	18GA*48INCHES*121	1	2673
合计 Total					2	5741

化学成分 Chemical Composition in %									
C	Si	Mn	P	S	Ni	Cr	Mo	N	
MAX. 0.08	MAX. 0.75	MAX. 2.00	MAX. 0.045	MAX. 0.030	8.00 10.50	18.00 20.00		MAX. 0.1	
0.052	0.46	1.12	0.025	0.001	8.19	18.36		0.033	
0.052	0.46	1.12	0.025	0.001	8.19	18.36		0.033	

拉伸试验 Tensile Test				硬度试验 Hardness	弯曲试验 Bend Test
序号 Item No.	屈服强度 0.2% Yield Strength	屈服强度 1% Yield Strength	抗拉强度 Tensile Strength	伸长率 Elongation %	HRB
	MIN. 30		MIN. 75	MIN. 40	MAX. 92
1	47		98	52	88
2	47		98	52	88

备注 Remarks



质量管理: 吴刚
Manager of quality

质量主管: 金龙
Charge of quality

我们保证上述数据都是真实的, 准确的。
We hereby certify the above statement to be true and correct every detail.
Ningbo Baoxin Stainless Steel Co., Ltd. Baosteel Group.

18GA 304 #4

104/30/02

28527